

nsb Chain - Normal type

» General information

Item	Value
Material	CPS-Amid(PA6+GF), RoHs
Speed	5m/s
Acceleration	15m/s²
Temperature	-30°C ~+130°C
Special production	ESD, UV, Customized color
Certificate	CE, ATEX(Ex)

» Calculation table

Item	Value
Length of Cable Chain	$L = \frac{1}{2} \times LS + LP$
Bending Radius	
The biggest Cable inserted	Multiply 8~10 and the biggest cable
The biggest Hydraulic Hose inserted	Multiply 15~20 and the biggest hose

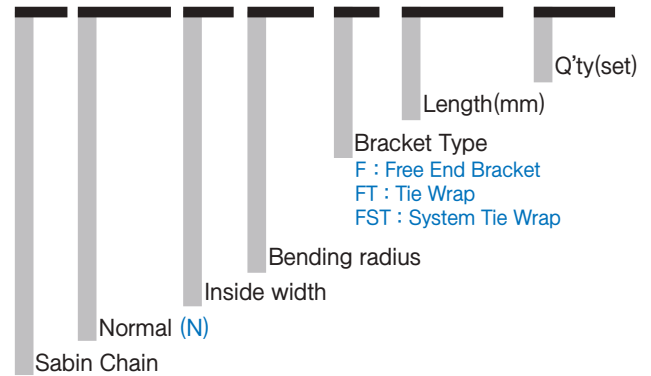
» Dimension table

nsb Chain N Type	Pitch	Bending Radius (R)	Weight kg/m	Speed m/s	Temperature °C	Size				Frame style	Section - composition
						A	B	C	D		
nsb 028N	28	46, 66, 86, 116, 146	0.79	5	-30 ~ +130	55	38	35	26		
			0.82								
			0.85								
			0.90								
			0.98								
			1.08								
			1.18								
			1.45								
			1.59								
			nsb 035N			35		55, 65, 90, 115, 140, 190			
1.13											
1.15											
1.18											
1.25											
1.32											
1.41											
1.62											
1.72											
nsb 045N	45	90, 110, 135, 165, 185, 235, 285		2.06	5		-30 ~ +130		80	66	50
			2.14								
			2.22								
			2.32								
			2.38								
			2.42								
			2.47								
			2.51								
			2.72								
			2.86								
nsb 060N	60	125, 135, 150, 180, 230, 270, 340	3.30	5	-30 ~ +130	115	82	75	56		
			3.35								
			3.51								
			3.60								
			3.69								
			3.78								
			3.84								
			4.01								
			4.05								
			4.26								
4.57											
4.85											
nsb 075N	75	160, 180, 230, 280, 330, 380, 480	4.80	5	-30 ~ +130	115	108	75	78		
			4.90								
			4.97								
			5.02								
			5.12								
			5.25								
			5.46								
			5.67								
			5.72								
			6.02								
6.09											
6.45											
6.83											
7.12											
7.32											
8.06											
8.20											

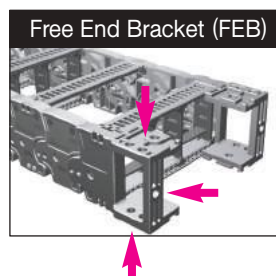
(Dimensions in mm)

» Ordering

nsb 028N, 50, R66 / F - 1000L : 10ST



» Bracket type



» Application of nsb Chain Normal type

- nsb Chain can be applied to all kinds of machine tools and factory lines.

▶ NSB 045N & 035N

Application

Machine tools

Location

Korea

Remark

Stroke : 2 meters



▶ NSB 060N

Application

Machine tools

Location

Korea

Remark

Stroke : 2 meters



▶ NSB 045N

Application

Factory production line

Location

Korea

- CPS can produce customized product for customers for ESD and special color.

▶ NSB 035N

Application

PCTC Ship

Location

Korea (H-heavy industry)

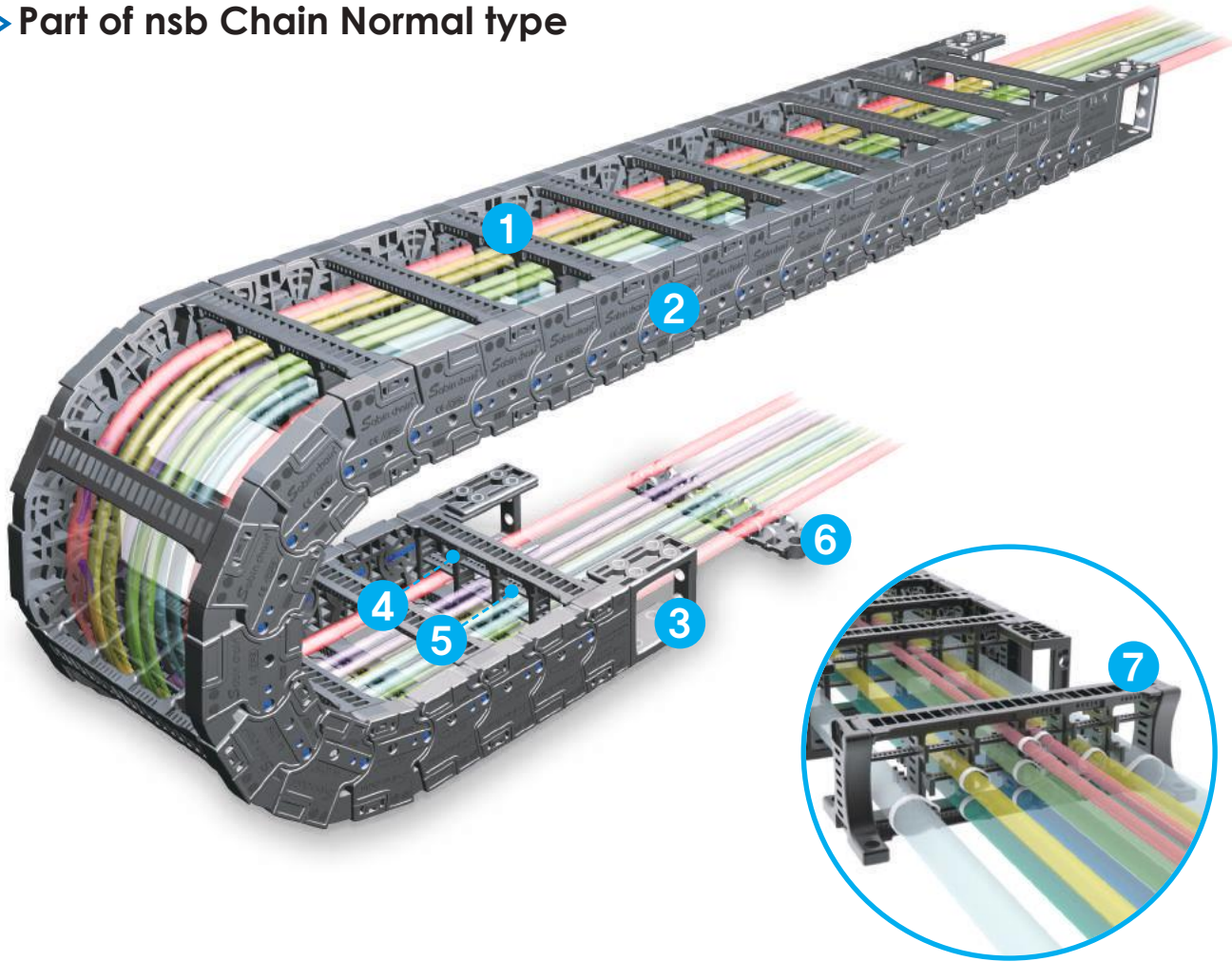
Remark

ESD, Orange color



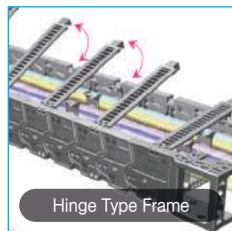
nsb Chain - Normal type

» Part of nsb Chain Normal type



1 Frame (FR)

Hinged-type frame, open one side, supports connection of both side of side band and have tongue and groove system plate to secure the position of the divider on the frame.

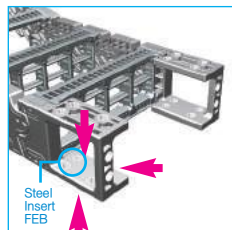


2 Side Band (SB)

It's part of cable chain that each side band's connected by holding band.

3 FREE END BRACKET (FEB)

A unit that connects at last side band (left&right). It can be fixed stronger using steel washers.



4 Dividers (DV)

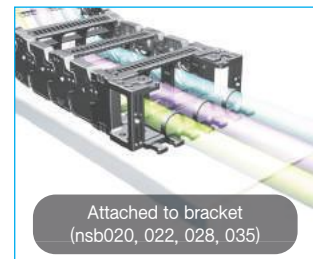
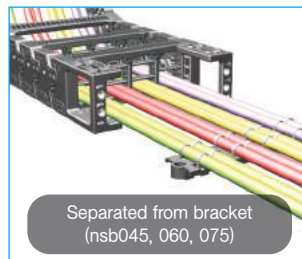
Divider sets the inside of chain vertically to prevent cable from twisting and sheath damage caused by friction. There are S, M, R and T type.

5 Separators (SP)

A unit that divides inserted cables vertically to prevent twisting and breaking problem.

6 Tie wrap (TW)

A unit that ties cables to maintain straightness of them. It can be assembled to bracket directly or installed separately from bracket.

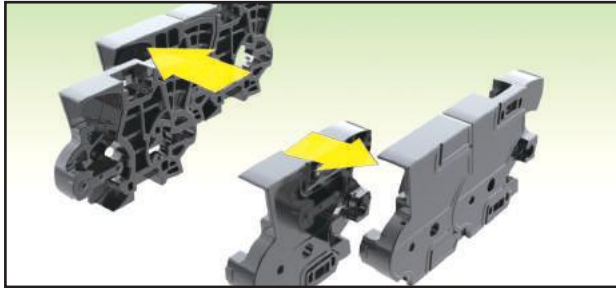


7 System tie wrap (STW)

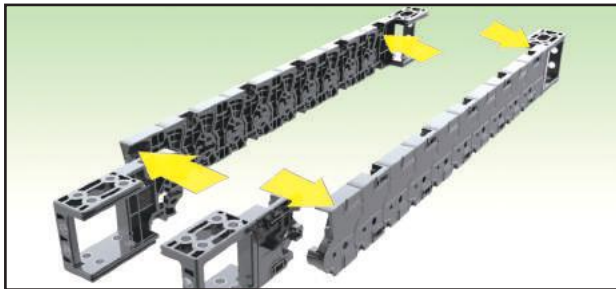
System-Tie Wrap has to be assembled on fixing and moving point of bracket and can be assembled without any tie wrap plate. This tie wrap is used to stay the cables on several floors prevent the cables from being twisting and it can also be assemble without any tools or bolt. This tie wrap has two types, one is to assemble inside bracket the other one is outside.

» Assembly procedure of nsb Chain Normal Type

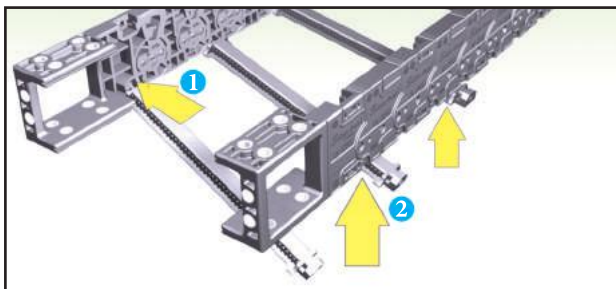
The assembling process of N-Type of New Sabin Chain is like below and user must use rubber hammer with careful combination of Divider and Separator.



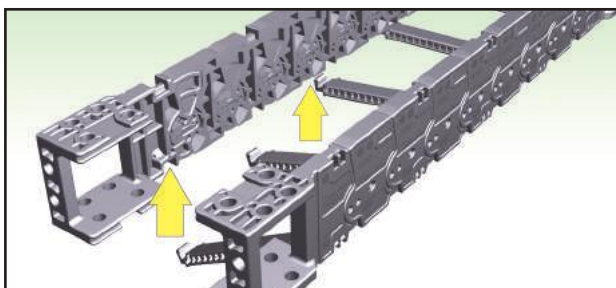
1 Connect each side band as many as you need.



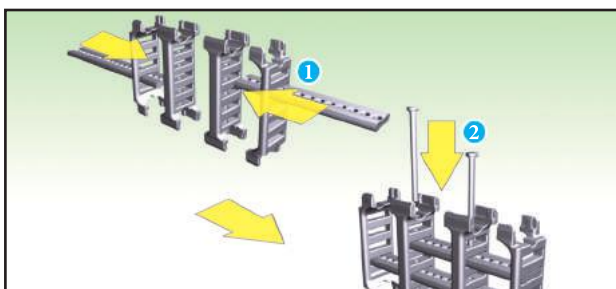
2 Assemble the end brackets on both ends.



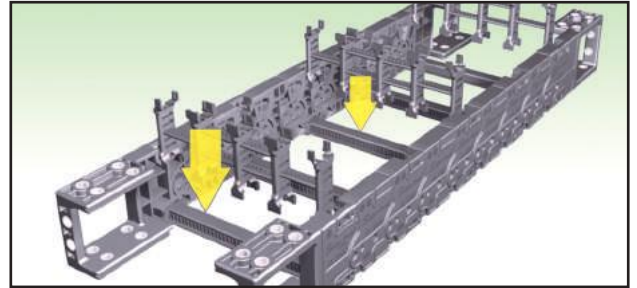
3 Attach frames to one side groove on the frames, then the other side.



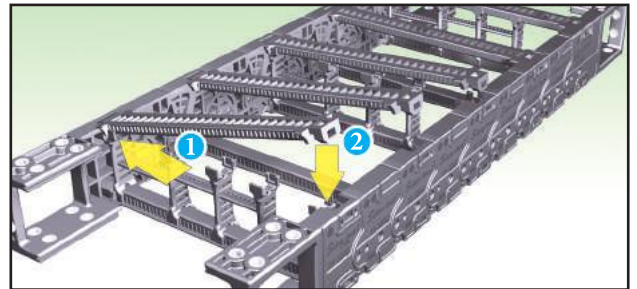
3-1 028N, 035N Type are Hinge Frame Type.



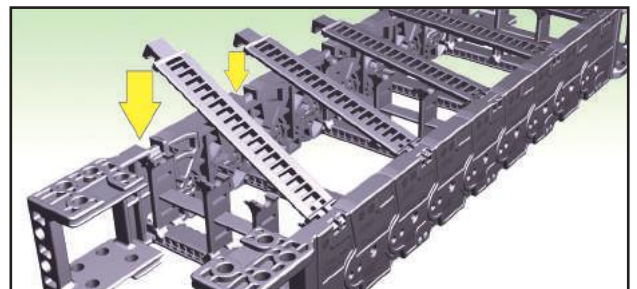
4 For nsb 045, 060, and 075, connect the pin of separator in hole of divider after inserting separator in hole of divider.
For nsb028 and nsb035, separator fixing pins are not used.



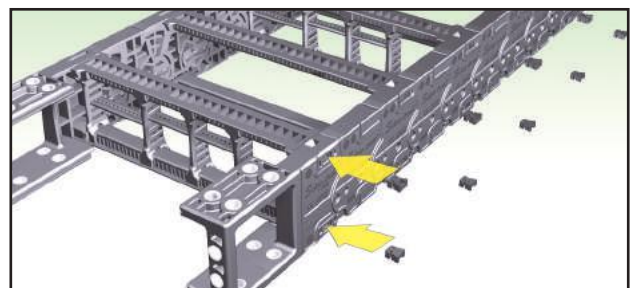
5 Fix the separator and divider patterns to the bottom-side frames as needed.



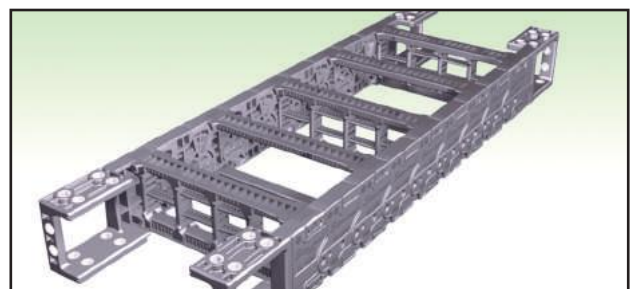
6 Attach frames to one side groove on the frames, then the other side.



6-1 028N, 035N Type are Hinge Frame Type.



7 Insert frame pins to secure the frames and complete carrier.
(nsb045, 060, 075 are applied with frame pin, and nsb028, 035 are Hinge Type or Hook Type without frame pin.)



8 Complete to assemble New Sabin N-Type, Sabin Chain.

nsb Chain - Normal type

» Part list of nsb Chain Normal type

- Composition of Cable chain(Standard)
= Side band(RH) + Frame + Side band(LH) + Bending radius Unit + Free end bracket
- M divider(normal divider) should be applied every second frames to make a section composition.
- ※ Please refer to below part list and description to understand composition of cable chain.

Model	Classification	Part number	Description
nsb028N	SIDE BAND	nsb-SB028N,R*(RH) nsb-SB028N,R*(LH)	Left side band of nsb028N Right side band of nsb028N
	FRAME	sb-FR/M,35 sb-FR/M,50 sb-FR/M,55 sb-FR/M,75 sb-FR/M,100 sb-FR/M,125 sb-FR/M,150 sb-FR/M,175 sb-FR/M,200	Frame, 35mm Frame, 50mm Frame, 55mm Frame, 75mm Frame, 100mm Frame, 125mm Frame, 150mm Frame, 175mm Frame, 200mm
	FREE END BRACKET	nsb-FEB028N	End bracket of nsb028N
	DIVIDER	sb-DV028/M sb-DV028/S	Normal divider To fix separstors at the both side section
	SEPARATOR	S-SP/M,35 S-SP/M,50 S-SP/M,75 S-SP/M,100 S-SP/M,125 S-SP/M,150 S-SP/M,175 S-SP/M,200	Separator, 35mm Separator, 50mm Separator, 75mm Separator, 100mm Separator, 125mm Separator, 150mm Separator, 175mm Separator, 200mm
	TIE WRAP	S-TW036/025CR,35 S-TW036/025CR,55 S-TW036/025CR,75 S-TW036/025CR,100 S-TW036/025CR,125	Tie wrap for end bracket to fix cables, 35mm Tie wrap for end bracket to fix cables, 55mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm
	SYSTEM TIE WRAP	sb-DV028/W S-TWEB028	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket

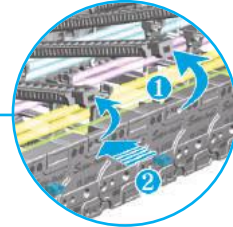
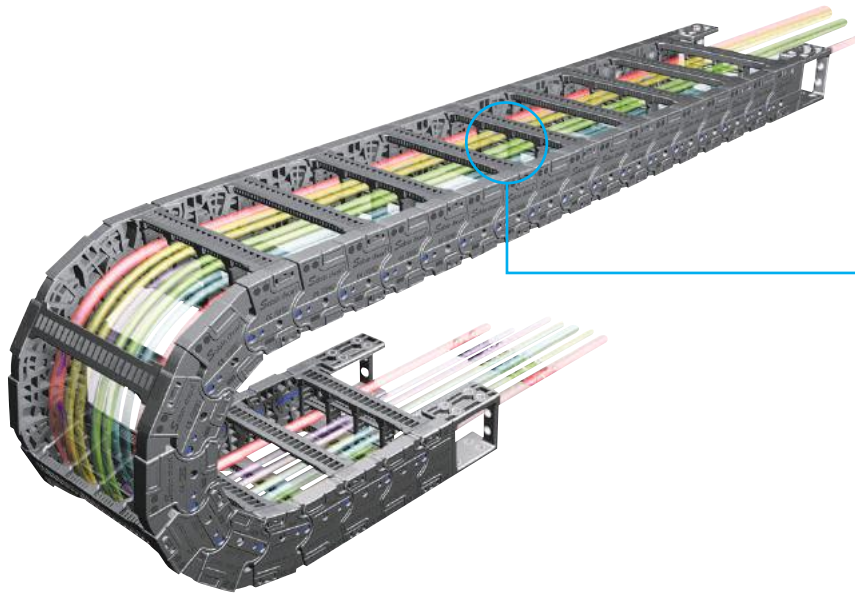
Model	Classification	Part number	Description
nsb035N	SIDE BAND	nsb-SB035N,R*(LH) nsb-SB035N,R*(RH)	Left side band of nsb035N Right side band of nsb035N
	FRAME	sb-FR/M,35 sb-FR/M,50 sb-FR/M,55 sb-FR/M,75 sb-FR/M,100 sb-FR/M,125 sb-FR/M,150 sb-FR/M,175 sb-FR/M,200	Frame, 35mm Frame, 50mm Frame, 55mm Frame, 75mm Frame, 100mm Frame, 125mm Frame, 150mm Frame, 175mm Frame, 200mm
	FREE END BRACKET	nsb-FEB035N	End bracket of nsb035N
	DIVIDER	sb-DV035/M sb-DV035/S	Normal divider To fix separstors at the both side section
	SEPARATOR	S-SP/M,35 S-SP/M,50 S-SP/M,75 S-SP/M,100 S-SP/M,125 S-SP/M,150 S-SP/M,175 S-SP/M,200	Separator, 35mm Separator, 50mm Separator, 75mm Separator, 100mm Separator, 125mm Separator, 150mm Separator, 175mm Separator, 200mm
	TIE WRAP	S-TW050/035N,50 S-TW050/035N,75 S-TW050/035N,100 S-TW050/035N,125 S-TW050/035N,150 S-TW050/035N,175 S-TW050/035N,200	Tie wrap for end bracket to fix cables, 50mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm Tie wrap for end bracket to fix cables, 175mm Tie wrap for end bracket to fix cables, 200mm
	SYSTEM TIE WRAP	sb-DV035/W S-TWEB035	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket

Model	Classification	Part number	Description
nsb045N	SIDE BAND	nsb-SB045N,R*(LH) nsb-SB045N,R*(RH)	Left side band of nsb045N Right side band of nsb045N
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FR/M,50 sb-FR/M,75 sb-FR/M,100 sb-FR/M,125 sb-FR/M,140 sb-FR/M,150 sb-FR/M,165 sb-FR/M,175 sb-FR/M,190 sb-FR/M,200 sb-FR/M,240 sb-FR/M,250 sb-FR/M,300	Frame, 50mm Frame, 75mm Frame, 100mm Frame, 125mm Frame, 140mm Frame, 150mm Frame, 165mm Frame, 175mm Frame, 190mm Frame, 200mm Frame, 240mm Frame, 250mm Frame, 300mm
	FREE END BRACKET	nsb-FEB045N sb-FEB/WH045	End bracket of nsb045N Steel washer for end bracket
	DIVIDER	sb-DV045/M sb-DV045/S sb-DV045/T	Normal divider To fix separstors at the both side section T divider
	SEPARATOR	sb-SP/400,400 SP-PIN045	Separator, 400mm Separator pin to fix
	TIE WRAP	S-TW50 S-TW75 S-TW100 S-TW125 S-TW150	Tie wrap for end bracket to fix cables, 50mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm
	SYSTEM TIE WRAP	sb-DV045/W S-TWEB045	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket

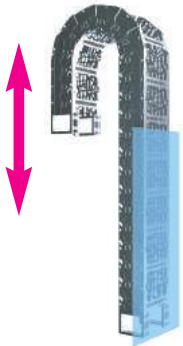
Model	Classification	Part number	Description
nsb060N	SIDE BAND	nsb-SB060N,R*(LH) nsb-SB060N,R*(RH)	Left side band of nsb060N Right side band of nsb060N
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FR/M.75 sb-FR/M.100 sb-FR/M.125 sb-FR/M.150 sb-FR/M.175 sb-FR/M.190 sb-FR/M.200 sb-FR/M.230 sb-FR/M.250 sb-FR/M.300 sb-FR/M.350 sb-FR/M.400	Frame, 75mm Frame, 100mm Frame, 125mm Frame, 150mm Frame, 175mm Frame, 190mm Frame, 200mm Frame, 230mm Frame, 250mm Frame, 300mm Frame, 350mm Frame, 400mm
	FREE END BRACKET	nsb-FEB060N sb-FEB/WH060	End bracket of nsb060N Steel washer for end bracket
	DIVIDER	sb-DV060/M sb-DV060/S sb-DV060/R sb-DV060/T sb-DV060/TP	Normal divider To fix separstors at the both side section Roller divider to reduce friction with cables, Clean room type T divider T divider pin
	SEPARATOR	sb-SP/400,400 SP-PIN060	Separator, 400mm Separator pin to fix
	TIE WRAP	S-TW50 S-TW75 S-TW100 S-TW125 S-TW150	Tie wrap for end bracket to fix cables, 50mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm
	SYSTEM TIE WRAP	sb-DV060/W S-TWEB060	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket

Model	Classification	Part number	Description
nsb075N	SIDE BAND	nsb-SB075N,R*(LH) nsb-SB075N,R*(RH)	Left side band of nsb075N Right side band of nsb075N
	FRAME PIN	S-FP/S2	Frame pin
	FRAME	sb-FR075/100,75 sb-FR075/100,100 sb-FR075/100,115 sb-FR075/100,125 sb-FR075/100,150 sb-FR075/100,175 sb-FR075/100,200 sb-FR075/100,240 sb-FR075/100,250 sb-FR075/100,290 sb-FR075/100,300 sb-FR075/100,350 sb-FR075/100,400 sb-FR075/100,450 sb-FR075/100,500 sb-FR075/100,550 sb-FR075/100,600	Frame, 75mm Frame, 100mm Frame, 115mm Frame, 125mm Frame, 150mm Frame, 175mm Frame, 200mm Frame, 240mm Frame, 250mm Frame, 290mm Frame, 300mm Frame, 350mm Frame, 400mm Frame, 450mm Frame, 500mm Frame, 550mm Frame, 600mm
	FREE END BRACKET	nsb-FEB075N sb-FEB/WH075	End bracket of nsb075N Steel washer for end bracket
	DIVIDER	sb-DV075/M sb-DV075/S sb-DV075/R sb-DV075/T sb-DV075/TP	Normal divider To fix separstors at the both side section Roller divider to reduce friction with cables, Clean room type T divider T divider pin
	SEPARATOR	sb-SP/400,400 SP-PIN075	Separator, 400mm Separator pin to fix
	TIE WRAP	S-TW50 S-TW75 S-TW100 S-TW125 S-TW150	Tie wrap for end bracket to fix cables, 50mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm
	SYSTEM TIE WRAP	sb-DV075/W S-TWEB075	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket

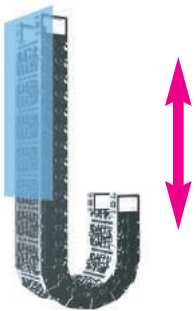
nsb 075N



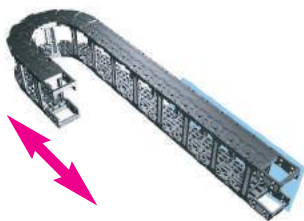
▲ Hinge frame-pin lock type



Vertical with curve above



Vertical with curve below



Horizontal application mounted on its side

» Calculation of the chain length

$$\left[L = \frac{L_s}{2} + L_p \right]$$

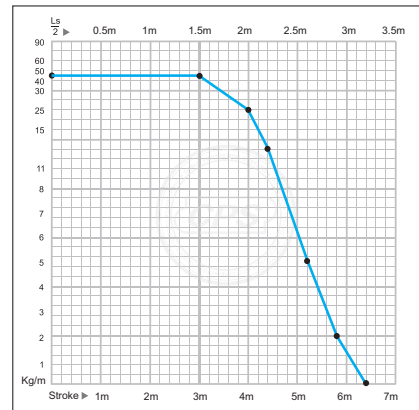
» Other installation length

Vertical curve above = max 6.0m

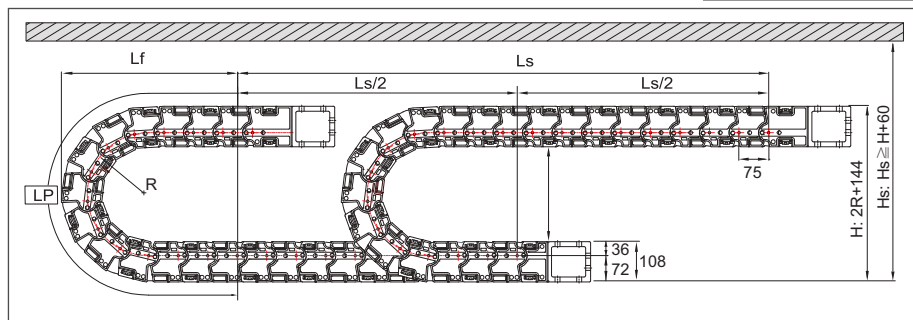
Vertical curve below = max 100m

Side Mounted, Unsupported = max 3.0m

» Load diagrams self-supporting length



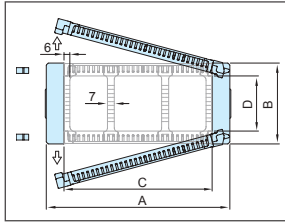
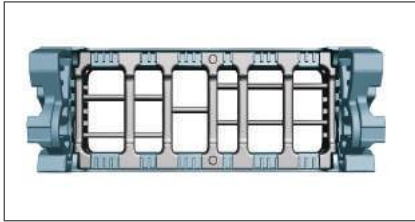
» Layout of the chain



Bending Radius (R)	Lp Loop Length	Lf Loop Projection	H Moving Height
160	1,084	495	464
180	1,147	515	504
230	1,304	565	604
280	1,461	615	704
330	1,618	665	804
380	1,775	715	904
480	2,089	815	1,104

(Dimensions in mm)

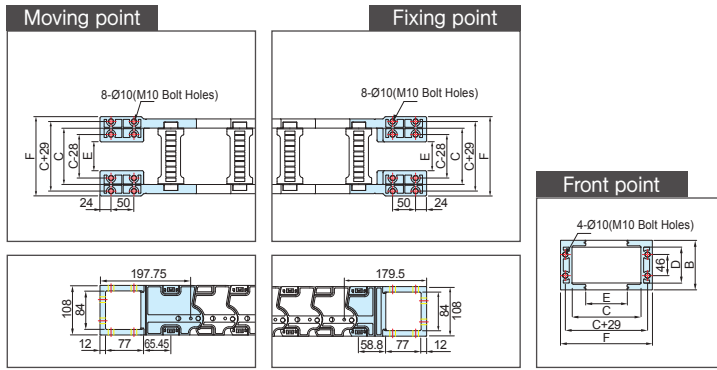
» Chain cross section



Chain Type	A Width (Outer)	B Height (Outer)	C Frame	D Height (Inner)	Weight kg/m
nsb 075N	115	108	75	78	4.80
	140		100		4.90
	155		115		4.97
	165		125		5.02
	190		150		5.12
	215		175		5.25
	240		200		5.46
	280		240		5.67
	290		250		5.72
	330		290		6.02
	340		300		6.09
	390		350		6.45
	440		400		6.83
	490		450		7.12
	540		500		7.32
	590		550		8.06
640	600	8.20			

(Dimensions in mm)

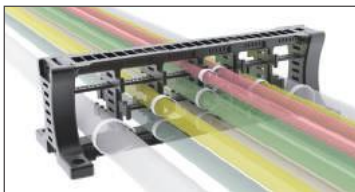
» Free end bracket



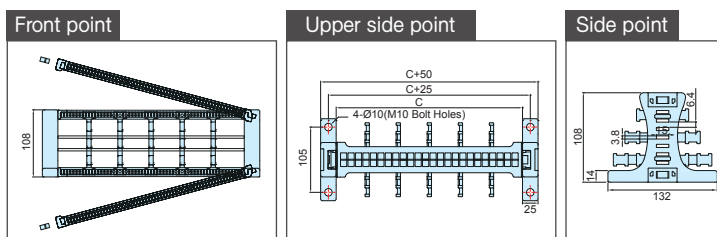
Chain Type	A Width(Outer)	B Height(Outer)	C Frame	D Height(Inner)	E M,EB Bolt hole width	Hole Type
nsb 075N	125	108	75	78	15	M10 Bolt Holes
	150		100			
	165		115			
	175		125			
	200		150			
	225		175			
	250		200			
	290		240			
	300		250			
	340		290			
	350		300			
	400		350			
	450		400			
	500		450			
	550		500			
	600		550			
650	600					

(Dimensions in mm)

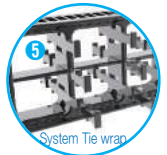
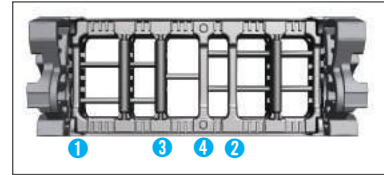
» System tie wrap (STW)



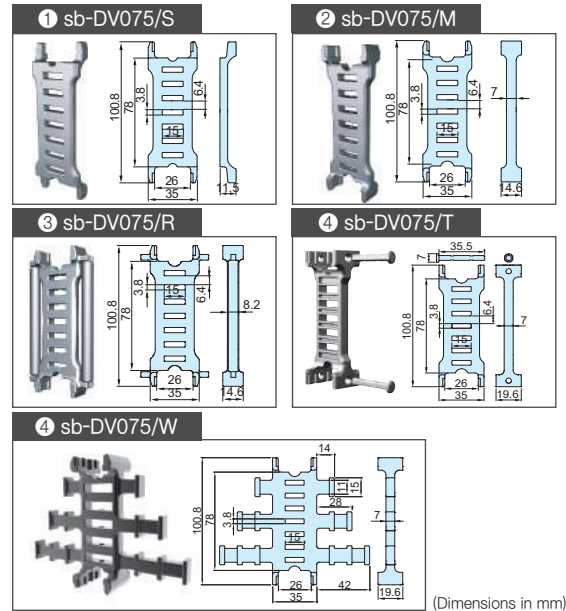
It is a unit to classify each cable for preventing entanglement of cables. It can either be installed to free end bracket or installed separately according its application environment.



» Dividers(DV)



Assemble divider every second frame.
 DV,T : Applied to Frame 300~600.
 DV,M : Normal Divider.
 DV,W : Applicable to System Tie Wrap or FEB.



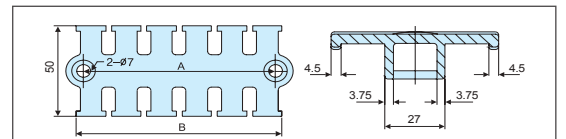
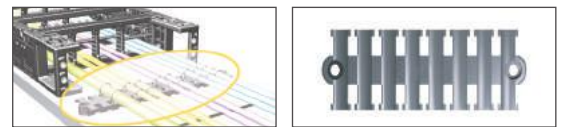
(Dimensions in mm)

» Separators(SP)



Chain Type	Ordering NO.
nsb 075N	sb-SP/600,600

» Tie wrap (TW)



Chain Type	Ordering No.	A	B
nsb 075N	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

Chain Type	Ordering No.	C Frame	Hole Type
nsb 075N	S-TW,EB075,75	75	M10 Bolt Holes
	S-TW,EB075,100	100	
	S-TW,EB075,115	115	
	S-TW,EB075,125	125	
	S-TW,EB075,150	150	
	S-TW,EB075,175	175	
	S-TW,EB075,200	200	
	S-TW,EB075,240	240	
	S-TW,EB075,250	250	
	S-TW,EB075,290	290	
	S-TW,EB075,300	300	
	S-TW,EB075,350	350	
	S-TW,EB075,400	400	
	S-TW,EB075,450	450	
	S-TW,EB075,500	500	
	S-TW,EB075,550	550	
S-TW,EB075,600	600		