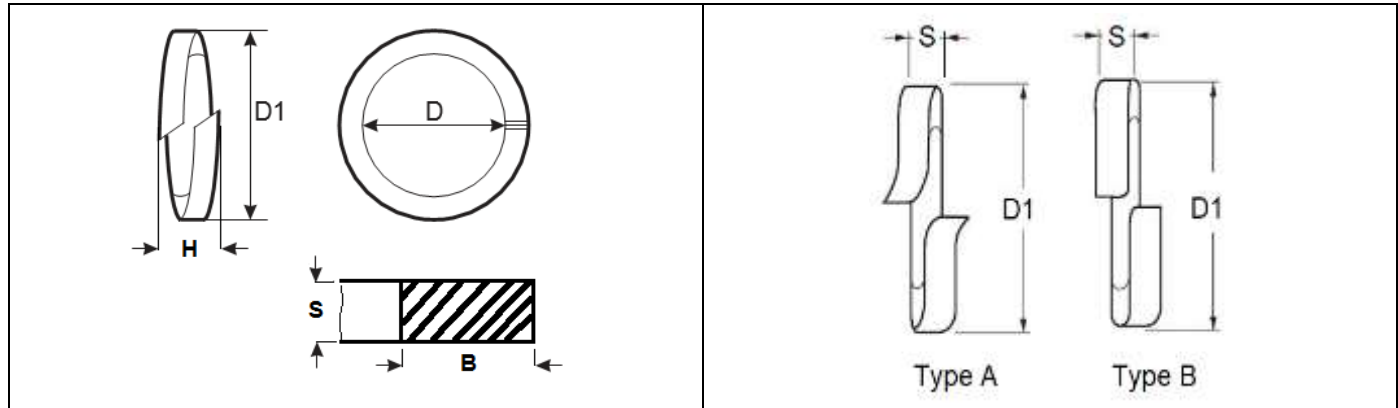


Metric DIN 127 Type B Helical Spring Split Lock Washers

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Nominal Diameter	D min.	D max.	D1 max.	B	S	H min.	H max.	Weight kg /1000pcs
M2	2.1	2.4	4.4	0.9 ± 0.1	0.5 ± 0.1	1	1.2	0.033
M2.2	2.3	2.6	4.8	1 ± 0.1	0.6 ± 0.1	1.2	1.4	0.05
M2.5	2.6	2.9	5.1	1 ± 0.1	0.6 ± 0.1	1.2	1.4	0.053
M3	3.1	3.4	6.2	1.3 ± 0.1	0.8 ± 0.1	1.6	1.9	0.11
M3.5	3.6	3.9	6.7	1.3 ± 0.1	0.8 ± 0.1	1.6	1.9	0.12
M4	4.1	4.4	7.6	1.5 ± 0.1	0.9 ± 0.1	1.8	2.1	0.18
M5	5.1	5.4	9.2	1.8 ± 0.1	1.2 ± 0.1	2.4	2.8	0.36
M6	6.4	6.5	11.8	2.5 ± 0.15	1.6 ± 0.1	3.2	3.8	0.83
M7	7.1	7.5	12.8	2.5 ± 0.15	1.6 ± 0.1	3.2	3.8	0.93
M8	8.1	8.5	14.8	3 ± 0.15	2 ± 0.1	4	4.7	1.6
M10	10.2	10.7	18.1	3.5 ± 0.2	2.2 ± 0.15	4.4	5.2	2.53
M12	12.2	12.7	21.1	4 ± 0.2	2.5 ± 0.15	5	5.9	3.82
M14	14.2	14.7	24.1	4.5 ± 0.2	3 ± 0.15	6	7.1	6.01
M16	16.2	17	27.4	5 ± 0.2	3.5 ± 0.2	7	8.3	8.91
M18	18.2	19	29.4	5 ± 0.2	3.5 ± 0.2	7	8.3	9.73
M20	20.2	21.2	33.6	6 ± 0.2	4 ± 0.2	8	9.4	15.2

Cont...

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Nominal Diameter	D min.	D max.	D1 max.	B	S	H min.	H max.	Weight kg /1000pcs
M22	22.5	23.5	35.9	6 ± 0.2	4 ± 0.2	8	9.4	16.5
M24	24.5	25.5	40	7 ± 0.25	5 ± 0.2	10	11.8	26.2
M27	27.5	28.5	43	7 ± 0.25	5 ± 0.2	10	11.8	28.7
M30	30.5	31.7	48.2	8 ± 0.25	6 ± 0.2	12	14.2	44.3
M36	36.5	37.7	58.2	10 ± 0.25	6 ± 0.2	12	14.2	67.3
M39	39.5	40.7	61.2	10 ± 0.25	6 ± 0.2	12	14.2	71.7
M42	42.5	43.7	66.2	12 ± 0.25	7 ± 0.25	14	16.5	111
M45	45.5	46.7	71.2	12 ± 0.25	7 ± 0.25	14	16.5	117
M48	49	50.6	75	12 ± 0.25	7 ± 0.25	14	16.5	123
M52	53	54.6	83	14 ± 0.25	8 ± 0.25	16	18.9	162
M56	57	58.5	87	14 ± 0.25	8 ± 0.25	16	18.9	193
M60	61	62.5	91	14 ± 0.25	8 ± 0.25	16	18.9	203
M64	65	66.5	95	14 ± 0.25	8 ± 0.25	16	18.9	218
M68	69	70.5	99	14 ± 0.25	8 ± 0.25	16	18.9	228
M72	73	74.5	103	14 ± 0.25	8 ± 0.25	16	18.9	240
M80	81	82.5	111	14 ± 0.25	8 ± 0.25	16	18.9	262
M90	91	92.5	121	14 ± 0.25	8 ± 0.25	16	18.9	290
M100	101	102.5	131	14 ± 0.25	8 ± 0.25	16	18.9	318

All measurements are in mm

Metric DIN 127 Helical Spring Split Lock Washers are commonly used metric lock washers – It is a split metal ring that is bent into a helical shape. Split Lock Washers are a left hand helix and allow the nut to be tightened in a right hand direction only. When compressed by tightening the nut, the washer bites into the substrate and exerts a spring force between the bolt and the substrate creating frictional resistance to rotation. DIN 127 are available in two forms, type A and type B. Type DIN 127 A have bent up tang at both ends of the washer. Type B simply have square/straight ends. Aspen Fasteners offers over 500,000 unique fastener products from stock in inch and metric standard in a variety of materials and finishes. The following sizes of DIN 127 B Helical Spring Lock Washers are available for immediate shipping from stock: Diameters ranging from M3 to M72 in steel and stainless steel 301, A4 and 316Ti. View parts by clicking on the following link: [DIN 127 Helical Spring Lock Washers](#)

DIN (**D**eutsches **I**nstitut für **N**ormung - German Institute for Standardization) standards are issued for a variety of components including industrial fasteners as Metric DIN 127 Helical Spring Split Lock Washers. The DIN standards remain common in Germany, Europe and globally even though the transition to ISO standards is taking place. DIN standards continue to be used for parts which do not have ISO equivalents or for which there is no need for standardization as in the case for DIN 127 Helical Spring Split Lock Washers.

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1) Mechanical properties of stainless steel for metric DIN 127 Helical Spring Split Lock Washers

Stainless steels can be divided into three groups of steel - austenitic, ferritic and martensitic. Austenitic steel is by far the most common type (>90% of commercial fasteners). The steel groups and strength classes are designated by a four-digit sequence of letters and numbers (eg A2-70) as shown in the following table. DIN EN ISO 3506 governs screws and nuts made from stainless steel.

Steel group	Steel grade	Strength class	Screws, Nuts and Bolts			
			Tensile strength N/mm ²	Tensile strength PSI	Dia range	Nut Load N/mm ²
Austenitic	A2 and A4	50	500	70,000	<=M39	500
		70	700	100,000	<=M20	700
		80	800	118,000	<=M20	800

The tensile stress is calculated with reference to the tensile stress area (see DIN EN ISO 3506-1979). Nuts to be paired with same grade of stainless steel screws

Steel group	Property Strength class	Made From	Characteristics
Austenitic	50	A1, A2	Soft; cold worked, turned and soft pressed fasteners
	70	A2, A4	Cold worked, normal strength formed fasteners
	80	A2, A4	Extreme cold worked, high strength, special

2) Chemical composition of stainless steel metric DIN 127 Helical Spring Split Lock Washers

Grade	USA Grade	Material designation	Material no.	C %	Si ≤ %	Mn ≤ %	Cr %	Mo %	Ni %
A 2	304	X 5Cr Ni 1810	1.4301	≤ 0.07	1.0	2.0	17.5 to 19.5	-	8.0 to 10.5
		X 2 Cr Ni 1811	1.4306	≤ 0.03	1.0	2.0	18.0 to 20.0	-	10 to 12.0
		X 8 Cr Ni 19/10	1.4303	≤ 0.07	1.0	2.0	17.0 to 19.0	-	11.0 to 13.0
A 4	316	X 5 Cr Ni Mo 1712	1.4401	≤ 0.07	1.0	2.0	16.5 to 18.5	2.0 to 2.5	10.0 to 13.0
		X 2 Cr Ni Mo 1712	1.4404	≤ 0.03	1.0	2.0	16.5 to 18.5	2.0 to 2.5	10 to 13

3) Chemical composition of steel metric DIN 127 Helical Spring Split Lock Washers

PROPERTY CLASS	MATERIAL AND TREATMENT	CHEMICAL COMPOSITION LIMITS %				TEMPERING TEMP °C MIN.
		C		P	S	
		min.	max.	max.	max.	
4.6, 4.8, 5.8, 6.8	Low or medium carbon steel	-	0.55	0.05	0.06	-
8.8	Medium carbon steel quenched, tempered	0.25	0.55	0.04	0.05	425
9.8	Medium carbon steel quenched, tempered	0.25	0.55	0.04	0.05	425
10.9	Medium carbon steel additives e.g. boron, Mn, Cr or Alloy steel - quenched, tempered	0.20	0.55	0.04	0.05	425
12.9	Alloy steel - quenched, tempered	0.20	0.50	0.035	0.035	380

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4) Mechanical properties of steel for metric DIN 127 Helical Spring Split Lock Washers

MECHANICAL PROPERTY		PROPERTY CLASS									
		4.8	5.6	5.8	6.8	8.8		9.8	10.9	12.9	
						Up to M 16	Over M 16				
Tensile Strength (Rm, N/mm ²)	nom.	400	500		600	800		900	1000	1200	
	min.	420	500	520	600	800	830	900	1040	1220	
Vickers Hardness	min.	130	155	160	190	250	255	290	320	385	
	max.	250				320	336	360	380	435	
Brinell Hardness	min.	124	147	152	181	319	242	266	295	353	
	max.	238				385	319	342	363	412	
Rockwell Hardness	min. HR	71	79	82	89	-					
	HRC	-	-	-	-	20	23	28	32	39	
	HR	95				99	-				
	max. HRC	-	-	-	-	32	34	37	39	44	
Yield Stress ReL. N/mm ²	nom.	320	300	400	480	-					
	min.	340	300	420	480	-					
Stress at permanent set limit N/mm ²	nom.	-				640		720	900	1080	
	min.	-				640	660	720	940	1100	

Disclaimer

Dimensional data and technical information for Metric DIN 127 Helical Spring Split Lock Washers was obtained from publicly available sources and not acquired through standards agencies. It has been completed and compiled for reference purposes only; where discrepancies are found they are subject to change without notice. Aspen Fasteners makes no warranties or representations regarding the accuracy and validity of the compiled information and data. Contact the relevant standards authorities for accurate and detailed information.